

L.M.S.

4-6-2

CLASS 8 P

"CORONATION"

(DUCHESS)

DRAWING No	TITLE	DATE	ALTERATIONS
<u>C 33886*</u>	SMOKEBOX ARRGT 6230, 6233/4, 6249, 6252/3, 6257	4-07-39	15-05-42 18-10-43 6-??-44 20-08-45 25-10-54
<u>C 33987*</u>	DOUBLE CHIMNEY 6245	7-03-39	25-10-39 12-05-41 4-07-41
C 33993	CASING FOR DOUBLE CHIMNEY WITH K.C.BLAST PIPE ARRGT 6245	23-04-39	16-05-41 4-07-41
C 34024	STEAMLINE ARRGT ABOVE PLATFORM (FRONT END) WITH K.C. BLAST PIP ARRANGEMENT 6245	22-04-39 24-06-41 17-09-43	16-05-41
D35-14157	1/24 SCALE MODEL PROPOSED STREAMLINE 4-6-2 ENGINE # 6203 - 6212		10-09-35
<u>D36-14462*</u>	PROPOSED ARRGT OF WATER- TUBE BOILER (350lbs/sq in 40 sq ft GRATE)	?	
<u>D36-14496*</u>	ARRGT OF BOILER WITH WATER ? TUBE FIREBOX DESIGNED PRESS. 300lbs/sq in 45 sq ft GRATE		
<u>D36-14510*</u>	ARRGT OF COAL PUSHER - 4000 GALLON TENDER WITH INCREASED COAL CAPACITY FOR 4-6-2 PASS. ENGINES 6206, 6220-6252	24-11-37	3-03-38 9-05-38 12-09-38 10-07-39 23-08-39 12-09-39 19-06-45 29-01-46 9-05-46

<u>D36-14686*</u>	CAB ARRANGEMENT 6220-6229, 6235-6248	5-03-37	13-04-37 15-04-37 22-04-37 30-04-37 1-05-37 3-05-37 4-05-37 7-05-37 4-06-37 30-07-37 25-10-37 12-01-38 28-02-38 5-04-38 19-05-38 23-05-38
D36-14686	CAB ARRGT		25-08-38 19-10-38 29-10-38 18-04-39 24-06-39 20-03-40 16-05-41 12-06-41 4-07-41 11-05-42 31-05-43 16-10-43 12-02-45 22-09-48 9-09-49 15-01-60
<u>D36-14738*</u>	PONY TRUCK ARRANGEMENT	16-02-37	7-11-39 12-08-44 27-08-44 30-07-47
D36-14784	OUTSIDE CYLINDER CLOTHING ARRANGEMENT 6220-6224	9-02-37	19-04-37 20-08-37 25-07-39 24-08-40 3-04-57
<u>D36-14794*</u>	ASHPAN ARRANGEMENT 6220-6228, 6230-6238	no date	16-06-48 26-01-49 31-01-56

D37-14761*

FRAME ARRANGEMENT
6220-6224

7-04-37

12-04-37
19-04-37
27-04-37
29-04-37
30-04-37
3-05-37
6-05-37
2-06-37
7-06-37
5-11-37
9-12-37
17-12-37
14-01-38
18-01-38
15-02-38
5-05-38
15-06-38
30-08-38
20-09-38
26-09-38
18-10-38
18-11-38
24-04-39
2-05-39
23-05-39
24-05-39
16-06-39
25-07-39
19-08-40
10-06-41
16-11-42
27-10-43
15-07-44
11-11-44
12-02-48
16-01-56
19-02-60

D37-14852*

ARRGT, STREAMLINE AT FRAME 16-02-37
6220-6229, 6235-6248

26-04-37
13-05-37
3-06-37
4-06-37
5-10-37
8-10-37
7-12-37
31-12-37
1-03-38
28-04-38
30-08-38
21-01-39
22-03-39
1-08-39
16-06-42
8-10-43
6-03-44

<u>D37-14854*</u>	BOGIE ARRANGEMENT 6220-6234	1-02-37	15-07-44 17-09-38 5-11-38 18-03-39 31-10-39 16-06-43 18-05-45 19-06-47
D37-14884	PAINTING SCHEME 6220 ***CORONATION***	15-02-37	
D37-14890	CHIMNEY CASING	16-04-37	20-08-37 13-12-37 5-12-38 20-03-39 14-03-40
<u>D37-14892*</u>	STAYING OF THROATPLATE (SHEET No 1) 6220-6257	1-03-37	30-04-38 24-01-40 23-04-40
<u>D37-14897*</u>	ARRANGEMENT OF STREAMLINGING ABOVE PLATFORM FOR SECTIONS SEE DRAWING D37-14898 6220-6229, 6235-6248	27-04-37	5-10-37 16-10-37 2-11-37 2-11-37 29-11-37 6-01-38 7-09-38 20-12-38 28-12-38 24-04-39 1-06-39 14-06-39 9-11-39 11-03-40 7-05-41 24-06-41 20-07-43 18-09-43 6-03-44 22-09-44
<u>D37-14898*</u>	TRANSVERSE SECTIONS OF STREAMLINE ABOVE PLATFORM FOR ARRGT SEE D37-14897 6220-6229, 6235-6248	9-04-37	20-08-37 2-11-37 6-05-41 27-06-41 7-10-43
<u>D37-14899*</u>	CLOTHING ARRANGEMENT 6220-6229, 6235-6248	15-06-37	19-10-37 10-01-41 16-05-41 1-07-42 16-09-43 6-03-44

			22-09-44	
			29-04-48	
<u>D37-14900*</u>	ARRANGEMENT & DETAILS OF STREAMLINED FRONT END (ABOVE PLATFORM) 6220-6229, 6235-6252	15-04-37	23-04-37 20-05-37 16-10-37 29-10-37 2-11-37 3-11-37 4-05-38 26-04-39 6-05-41 24-06-41 15-07-44	
<u>D37-15000*</u>	GENERAL ARRANGEMENT 4-6-2 PASSENGER (signed by W.A.Stanier May 10th 1937)	10-05-37		ENGINE
<u>D37-15057*</u>	FRAME SLOTTING SKETCHES 6220-6229, 6235-6248	23-09-37	12-01-38 23-03-38 5-11-38 6-01-39 1-05-40 23-06-42 13-09-43 11-11-44	
<u>D37-15108*</u>	MOTION ARRANGEMENT 6220-6257	26-10-37		
<u>D37-15111*</u>	LUBRICATION ARRANGEMENT 6225-6229, 6235-6248	11-11-37	20-12-37 25-02-38 10-05-38 5-06-39 16-06-39 25-07-39 7-07-40 19-08-40 22-05-41 3-06-41 1-06-43 3-09-43 25-03-44 16-05-45 3-03-48	
<u>D37-15132*</u>	CLOTHING ARRANGEMENT 6230-6234, 6249-6257	27-04-38	27-04-38 17-06-38 26-09-39 17-12-40 6-03-44 22-09-44 29-04-46	

			19-01-48
<u>D37-15138*</u>	CAB ARRANGEMENT 6230-6234, 6249-6255	12-02-38	5-04-38 19-05-38 23-05-38 25-08-38 29-10-38 24-06-39 20-03-40 12-06-41 14-05-42 12-02-45 20-02-45 3-05-46 1-10-46 9-09-49 15-01-60
<u>D37-15153*</u>	PIPE ROD ARRANGEMENT 6220-6229, 6235-6248	20-11-37	23-02-38 25-02-38 10-03-38 5-05-38 18-05-38 2-08-38 19-08-38 18-10-38 12-01-39 27-03-39 12-06-39 14-07-39 15-11-42 3-09-43 4-03-44 2-12-55
<u>D37-15157*</u>	PIPE & ROD ARRANGEMENT 6220-6255	7-02-38	10-03-38 24-03-38 20-06-38 2-08-38 19-08-38 18-10-38 2-03-39 16-06-39 14-07-39 15-06-40 26-01-42 3-09-42 4-03-44 31-01-58 15-01-60
		??	

D37-15158	END VIEWS - PIPE ARRGT 6220-6255	1-02-38	10-03-38 24-03-38 20-06-38 2-08-38 18-10-38 27-03-39 18-06-41 26-01-42 4-03-44 30-04-46 15-08-46 31-01-56 15-01-60 29-09-60
<u>D37-15160*</u>	FRAME DRILLING TEMPLATE 6230-6234, 6249-6252	21-12-36	22-12-37 30-12-37 12-01-38 3-03-38 18-11-38 23-03-39 24-04-39 16-06-39 19-08-40 23-06-42 13-09-43 27-10-43 29-08-44 16-04-45 8-12-46 22-12-45 16-01-56 15-01-60
<u>D37-15173*</u>	FRAME ARRANGEMENT 6230-6234, 6249-6255	no date	no dates
D38-15192	FRAME FOR PONY TRUCK 6220-6255	18-01-38	25-05-39 12-08-44 27-06-45
<u>D38-15221*</u>	ARRGT OF A.T.C. (4-6-2 passenger engine) 6225-6229	no date	
<u>D38-15271*</u>	PONY TRUCK ARRANGEMENT 6220-6255	1-04-38	23-03-39 25-08-39 7-11-39 12-08-44 27-06-45

<u>D38-15274*</u>	INSIDE CYLINDERS 16.5"dia x 28" stroke	8-01-44	16-04-42 18-09-42 16-11-43 30-12-43 31-07-44 2-06-45 1-03-47 30-04-48 9-01-51 28-02-52
<u>D38-15460*</u>	GENERAL ARRANGEMENT 4-6-2 PASSENGER ENGINE (signed by W.A.Stanier May 4th 1938)	4-05-38	
D38-15498	ARRGT OF ATC HUDD SYSTEM	no date	
<u>D38-15645*</u>	BOGIE ARRANGEMENT	20-03-39	31-10-39 18-06-43 19-06-47
D39-15211	STREAMLINE ARRANGEMENT ABOVE PLATFORM (FRONT END) WITH DOUBLE BLAST PIPE ARRG	22-04-39	6-05-41 24-06-41 20-07-43 20-09-43
<u>D39-15724*</u>	PONY TRUCK ARRANGEMENT	20-03-39	25-08-39 12-08-44
<u>D39-15808*</u>	OUTSIDE CYLINDERS 16.5" dia x 28" stroke	16-04-40	19-02-40 2-03-45 9-01-51
<u>D39-15809*</u>	INSIDE CYLINDERS 16.5" dia x 28" stroke 10" valve	15-04-40	19-02-40 2-03-45 9-01-51
D40-16106	FRAME ARRANGEMENT & DETAILS (FRONT END)	2-05-40	5-03-45
<u>D40-16147*</u>	MOTION ARRANGEMENT	27-06-40	
D45-16971	SELF-CLEANING SMOKEBOX ARRGT	18-12-45	9-03-46 29-12-61
<u>D45-17048*</u>	FRAME DRILLING TEMPLATE	14-12-45	31-01-46 28-02-46 28-06-47 15-01-60
D46-17100	ROCKING GRATE ARRANGEMENT	18-02-46	21-06-48 8-06-48 25-08-48 17-07-50

			21-02-61
<u>D46-17289*</u>	PONY TRUCK ARRANGEMENT	4-09-47	18-02-47
<u>D47-17573*</u>	BOGIE ARRANGEMENT	8-05-47	20-06-53
<u>D47-17705*</u>	FRAME ARRANGEMENT	18-10-47	15-05-58 19-02-60
<u>D47-17706*</u>	FRAME SLOTTING TEMPLATE	23-05-47	20-06-47 9-08-47 21-08-47
<u>D47-17707*</u>	FRAME DRILLING TEMPLATE	20-10-47	15-01-60
<u>D47-17726*</u>	ASHPAN ARRANGEMENT	9-08-47 6-11-47	19-01-48 17-07-50 16-06-52 31-01-56
<u>D47-17812*</u>	CAB ARRANGEMENT	18-08-47	8-10-47 16-05-58 15-01-60
<u>D47-17953*</u>	PIPE & ROD ARRANGEMENT (for end view see : D47-17954)	1-01-48	31-12-47 31-01-56 15-01-60
D47-17954	END VIEWS - PIPE & ROD ARRGT (for elevation & plan see : D47-17953)	1-01-48	31-12-47 4-02-48 31-01-56 15-01-60 29-09-60
D50-20185	DIAPHRAGM PLATE	6-09-52	10-01-53
D50-20429	GUDGEON PINS NUTS & SPLIT COTTERS	19-01-51	
D51-20434	ARRGT & DETAILS OF DROP GRATE OPERATING GEAR	5-05-55	7-05-51
D51-20439	SHIELD FOR FIREHOLE	12-01-51	A 22-03-55
<u>D52-21011*</u>	INSIDE CYLINDERS	28-02-52	9-06-55
D52-21111	PIPE & ROD ARRANGEMENT (END VIEWS)	no date	A 20-10-52
D52-21125	SPRING GEAR DETAILS FOR PONY TRUCK	18-05-52	
D54-22087	HOUSING FOR RUBBER BEARERS	11-10-54	

D55-22165	AXLEBOX GUIDE LINERS	12-04-55	
D55-22244	PISTON ROD	18-10-55	A 21-03-56 B 3-07-56 C 30-08-56
D55-22295	CENTRE FIREBAR FRAME	2-12-55	
D57-22956	C.W. STEAM CONN. BETWEEN ENGINE & TENDER (DAVIS & METCALFE ONE-PIECE COUPLING)	21-08-57	
D58-23370	INJECTOR CARRIER BRACKET	14-05-58	
<u>D58-23579*</u>	ARRGT OF B.R. AUTOMATIC WARNING SYSTEM	30-12-58	A 29-01-60 B 22-11-60 16-08-61
D59-24434	DETAILS FOR FLAMAN SPEED RECORDER	14-04-61	
D59-24435	DETAILS FOR FLAMAN SPEED RECORDER	13-04-61	A 31-12-59
<u>D59-24436*</u>	ARRANGMENT OF FLAMAN SPEED RECORDER	7-11-60	
<u>D60-24976*</u>	PONY TRUCK BEARING SPRING	11-08-60	

N B : * denotes 2 part drawing. (i e Part 1 & Part 2)